



MAY 1 5 2012

Gerardo C. Rios, Chief Permits Office Air Division U.S. EPA - Region IX 75 Hawthorne St San Francisco, CA 94105

Re:

Final - Authority to Construct / Certificate of Conformity (Minor Mod)

Project # 1120576

Dear Mr. Rios:

The Air Pollution Control Officer has issued an Authority to Construct (S-44-2-24) with a Certificate of Conformity to Tricor Refining, LLC. The project reinstates authorization to combust waste gas in the pilots of a 40 MMBtu/hr hot oil heater.

Enclosed are copies of the Authority to Construct. The application and proposal were sent to US EPA Region IX on April 16, 2012. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

Øavid Warner

Director of Permit Services

Enclosures

rue

Seyed Sadredin

Executive Director/Air Pollution Control Officer

www.valleyair.org





MAY 1 5 2012

Mr. Jeffrey Beecher Tricor Refining, LLC PO Box 5877 Bakersfield, CA 93308

Final - Authority to Construct / Certificate of Conformity (Minor Mod)

Project # 1120576

Dear Mr. Beecher:

The Air Pollution Control Officer has issued an Authority to Construct (S-44-2-24) with a Certificate of Conformity to Tricor Refining, LLC. The project reinstates authorization to combust waste gas in the pilots of a 40 MMBtu/hr hot oil heater.

Enclosed is the Authority to Construct and invoice. The application and proposal were sent to US EPA Region IX on April 16, 2012. No comments were received following the District's preliminary decision on this project.

Prior to operating with modifications authorized by the Authority to Construct, you must submit an application to modify the Title V permit as an administrative amendment in accordance with District Rule 2520, Section 11.5.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

Director of Permit Services

Enclosures rue

Seyed Sadredin

Executive Director/Air Pollution Control Officer



Due Date 7/16/2012 **Amount Due** \$ 475.00

Amount Enclosed

ATCFEE S1120576 44 S100315 5/14/2012

RETURN THIS TOP PORTION ONLY, WITH REMITTANCE TO:

TRICOR REFINING, LLC PO BOX 5877 BAKERSFIELD, CA 93308 **SJVAPCD** 34946 Flyover Court Bakersfield, CA 93308

Thank You!



San Joaquin Valley AIR POLLUTION CONTROL DISTRICT

SJVAPCD Tax ID: 77-0262563

Facility ID Invoice Date Invoice Number **S44** 5/14/2012 S100315

TRICOR REFINING, LLC 1134 MANOR STREET BAKERSFIELD, CA

Invoice Type Project: S1120576

PROJECT NUMBER: 1120576

APPLICATION FILING FEES **ENGINEERING TIME FEES TOTAL FEES** LESS PREVIOUSLY PAID PROJECT FEES APPLIED TO THIS INVOICE PROJECT FEES DUE (Enclosed is a detailed statement outlining the fees for each item.)

\$ 71.00 \$ 475.00 \$ 546.00 (\$71.00)\$ 475.00

Late Payment (see Rule 3010, Section 11.0 Late Fees)

Postmarked **Total Due** After 7/16/2012 through 7/26/2012 \$ 522.50 After 7/26/2012 \$ 712.50 After 8/15/2012 Permits To Operate MAY BE SUSPENDED

San Joaquin Valley Air Pollution Control District 34946 Flyover Court, Bakersfield, CA 93308, (661) 392-5500, Fax (661) 392-5585

San Joaquin Valley Air Pollution Control District **Invoice Detail**

Facility ID: S44

TRICOR REFINING, LLC 1134 MANOR STREET BAKERSFIELD, CA

Invoice Nbr: Invoice Date:

S100315 5/14/2012

Page:

Application Filing Fees

Project Nbr	Permit Number	Description	Application Fee
S1120576	S-44-2-24	MODIFICATION OF SOLVENT EXTRACTION PLANT INCLUDING AIR STRIPPER. TWO ROTATING DISC COLUMNS, AND 40 MMBTU/HR	\$ 71.00
		SOLVENT PLANT VERTICAL CYLINDRICAL TYPE HOT OIL HEATER WITH	
		A ZEECO MODEL GLSF-16 LOW NOX BURNER: REINSTATE INCINERATION OF REFINERY WASTE GAS IN HEATER PILOTS	

Total Application Filing Fees: \$71.00

Engineering Time Fees

Project Nbr	Quantity	Rate	Description	Fee
S1120576	5.2 hours	\$ 105.00 /h	Standard Engineering Time	\$ 546.00
			Less Credit For Application Filing Fees	(\$ 71.00)
			Standard Engineering Time SubTotal	\$ 475.00
			Total Engineering Time Fees:	\$ 475.00





AUTHORITY TO CONSTRUCT

PERMIT NO: S-44-2-24 **ISSUANCE DATE:** 05/14/2012

LEGAL OWNER OR OPERATOR: TRICOR REFINING, LLC

MAILING ADDRESS: PO BOX 5877

BAKERSFIELD, CA 93308

LOCATION: 1134 MANOR STREET BAKERSFIELD, CA

SECTION: 06 TOWNSHIP: 29S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF SOLVENT EXTRACTION PLANT INCLUDING AIR STRIPPER, TWO ROTATING DISC COLUMNS, AND 40 MMBTU/HR SOLVENT PLANT VERTICAL CYLINDRICAL TYPE HOT OIL HEATER WITH A ZEECO MODEL GLSF-16 LOW NOX BURNER: REINSTATE INCINERATION OF REFINERY WASTE GAS IN HEATER PILOTS

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Solvent plant vertical cylindrical-type heater fuel gas use (not including pilot gas) shall not exceed 36,800 scf/hr on a
 daily average basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. The heater unit shall be fired exclusively on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 6. Heater shall not be fired during operation of gas turbine engine (S-73-2) except as provided below. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

AWID WARNER, Director of Permit Services

- 7. Heater pilots (three pilots each rated at 65 scf/hr) may be fired on natural gas and waste gas when gas turbine engine (S-73-2) is operating. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Gas turbine engine (S-73-2) may operate concurrently with heaters listed in any single permit S-44-1, -2, -3, -4, or -6 provided the cumulative concurrent operation of gas turbine engine with any heaters listed in any of permit units S-44-1, -2, -3, -4, and -6 does not exceed 360 hours per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Solvent plant heater emission rates shall not exceed any of the following: NOx 30 ppmv @ 3% O2 or 0.036 lb/MMBtu, CO 400 ppmv @ 3% O2, VOC 0.0055 lb/MMBtu, PM10 0.0076 lb/MMBtu, or SOx 0.00285 lb/MMBtu. [District Rules 4306 and 4351] Federally Enforceable Through Title V Permit
- 10. Sum of annual emissions from heaters and boilers listed on permits S-44-1, -2, -3, -4, -5, -6 and -13 shall not exceed any of the the following: NOx 94.95 tpy, CO 154.66 tpy, VOC 7.39 tpy, PM10 18.10 tpy or SOx 30.70 tpy. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 12. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 13. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 14. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 15. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 16. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 17. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 18. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 19. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within,5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

- 20. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 21. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 22. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain accurate records of fuel type and heating value, daily and annual fuel consumption, and annual emissions from heaters. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. Permittee shall maintain records of hours of concurrent operation of gas turbine engine S-73-2 with any heaters listed in permit units S-44-1, -2, -3, -4 & -6. [District Rule 2201] Federally Enforceable Through Title V Permit
- 25. The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain records of the occurrence of and duration of any startup, shutdown, or malfunction in the operation of the solvent plant heater, or any malfunction of the air pollution control equipment. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 27. The portable analyzer shall be calibrated each day of use with a two-point calibration method (zero and span) at beginning of the day. Calibration shall be performed with certified calibration gases. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 28. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Last Amended December 19,1993). [District Rule 1081, and Kern County Rule 108.1] Federally Enforceable Through Title V Permit
- 29. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted. [District Rule 2520, 9.3.2 and 40 CFR 60.48c(g)] Federally Enforceable Through Title V Permit
- 30. Particulate matter emissions shall not exceed 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 31. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit.
- 32. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 240 or D 2382 for liquid hydrocarbon fuels; ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 4305, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit

- 33. Nitrogen oxide (NOx) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen, and lb/MMBtu rates shall be calculated as lb NO2/MMBtu of heat input (hhv). [District Rule 4305, 5.0, 8.2 and/or 4351, 8.1] Federally Enforceable Through Title V Permit
- 34. Emissions for this unit shall be calculated using the arithmetic mean, pursuant to District Rule 1081(amended December 16, 1993), of 3 thirty-minute test runs for NOx and CO. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 35. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306] Federally Enforceable Through Title V Permit
- 36. Pursuant to Rule 4320, the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320] Federally Enforceable Through Title V Permit
- 38. The permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320] Federally Enforceable Through Title V Permit
- 39. ATC shall be implemented concurrently with ATC S-44-2-23. [District Rule 2201] Federally Enforceable Through Title V Permit